

## Preparation

Part Numbers: PT924-48140-##

## Kit Contents

Item #	Quantity Req.	Description
1	1	Cargo Tray
2	10	Adapter Pads
3		

## Hardware Bag Contents

Item #	Quantity Req.	Description
1		
2		
3		

## Additional Items Required For Installation

Item #	Quantity Req.	Description
1		
2		
3		

## Conflicts

None
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## Recommended Tools

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Cover or blanket	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
None	
<b>Special Chemicals</b>	<b>Notes</b>
None	

## General Applicability

MY19 and newer Highlander, Highlander HV models
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## Recommended Sequence of Application

Item #	Accessory
1	
2	

\*Mandatory

## Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

## Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



**SAFETY TORQUE:** This mark indicates that torque is related to safety.

## Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

## 1. Prepare the Vehicle

- (a) Open package and check part for damage and kit contents, including 10 adapter pads attached to velcro on the seatback area of liner (Fig 1-1).
- (b) Open the rear door.
- (c) Remove any cargo and debris from the rear cargo area.
- (d) Place vehicle protection over the rear bumper.

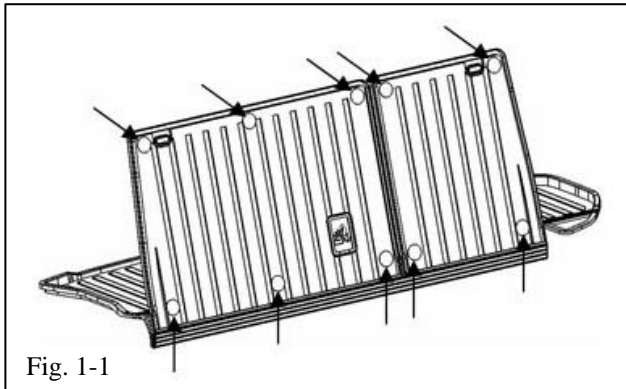


Fig. 1-1

## 2. Install the Cargo Tray

- (a) Place the cargo tray in the trunk area with the logo towards the rear of the vehicle and facing up (Fig. 2-1).
- (b) Pull rear seat straps through cut-outs in tray.
- (c) Ensure tray makes full contact with trunk floor.

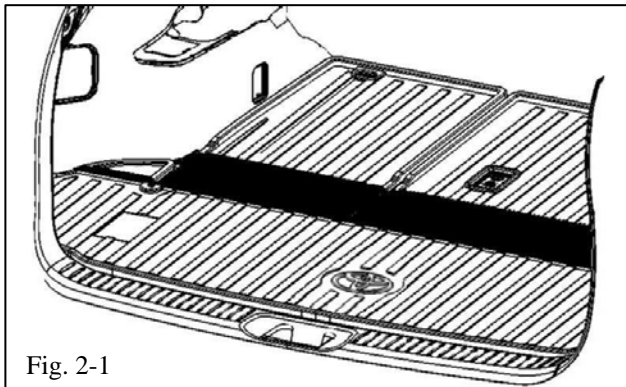
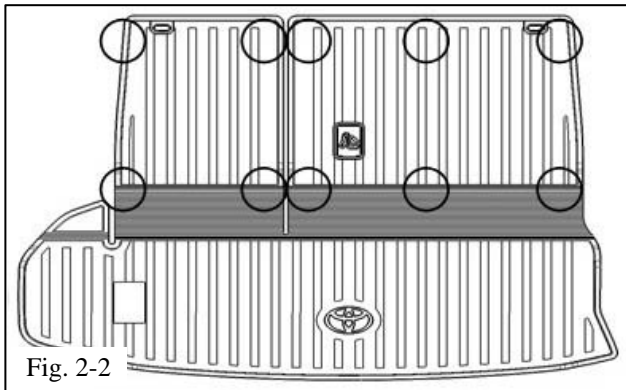


Fig. 2-1



- (d) Rub/massage areas of cargo tray shown to ensure proper velcro attachment to seatback before actuating rear seats up (Fig. 2-2).
- (e) When actuating seats up for the first few times, push hinge area down until seat is half upright. This will condition the liner to fall in place on the vehicle.
- (f) Due to shipping method, it may take up to 24 hours of warmth (room temperature) to completely form to its intended shape and lie flat.

### **3. Complete the Installation**

- (a) Remove the vehicle protection.
- (b) Close the rear door.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Correct part number has been installed</p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	<p>Verify part number on package.</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>